



# PILE GROUND MOUNTING SYSTEM

Fastest

## Introduction

GS Pile Ground System is applied for large commercial and utility PV systems on non-sandy ground, suitable for both framed and frameless module installation.

In GS Pile Ground System, Open Post can be pile into the ground 1-2 meters by pile machine quickly, then easily mounting the pre-assembled Al-Beam structure, GS 8# Rail with clamps.

Our mission is to simplify your installation and ensure the structure safety. Grace Solar, your best choice.

# Benefits

## Easy Installation

Parts have been high pre-assembly on factory to save your installation time

# Safety and Reliability

Check and test the structure strictly to against the extreme weather condition

# Flexibility and Adjustable

Smart design reduce the difficulty of the installation on the most condition

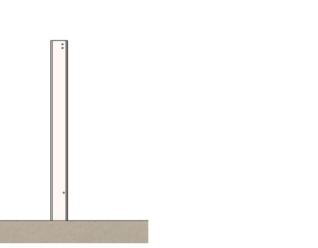
# ❖ 10 Years Warranty

Grace Solar provides a 10-years warranty for the material and structure

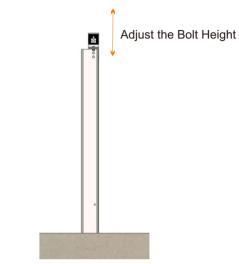
## Technical Information

Install Site	Open Field
Max Wind Speed	up to 60m/s
Snow Load	up to1. 4KN/m²
Module Type	Framed or Frameless
<b>Module Orientation</b>	Portrait
Rail Material	Anodized Aluminum
Post Material	Hot-dip Galvanized Steel
Adjustability	Post Height Deviation: 10mm
	Post Angle Deviation: 2°
	Post Verticality Deviation: 2°
	Pile Driving Depth: 1000~2000mm
Soil Condition	Non-Sandy

# **INSTALLATION STEPS**



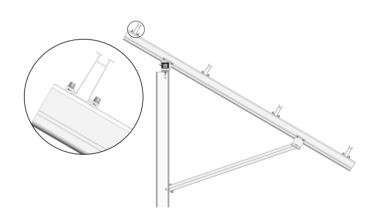
Step 1: Pile the Open Post by Pile Machine



Step 2: Install and adjust the Top Cap



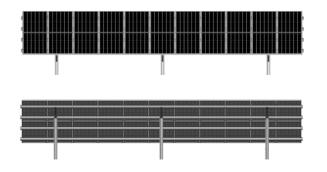
Step 3: Install the Assembby of Beam



Step 4: Install the GS 8# Rail by Rail Clamp



Step 5: Install the Modules



Finish